



mounting instructions adjustable camshaft gear for C20LET / C20XE engines.

Please notice that this adjustable camshaft gear is only interchangeable with following OEM number:

GM OE number: 90 284 334

Opel OE number: 0636330

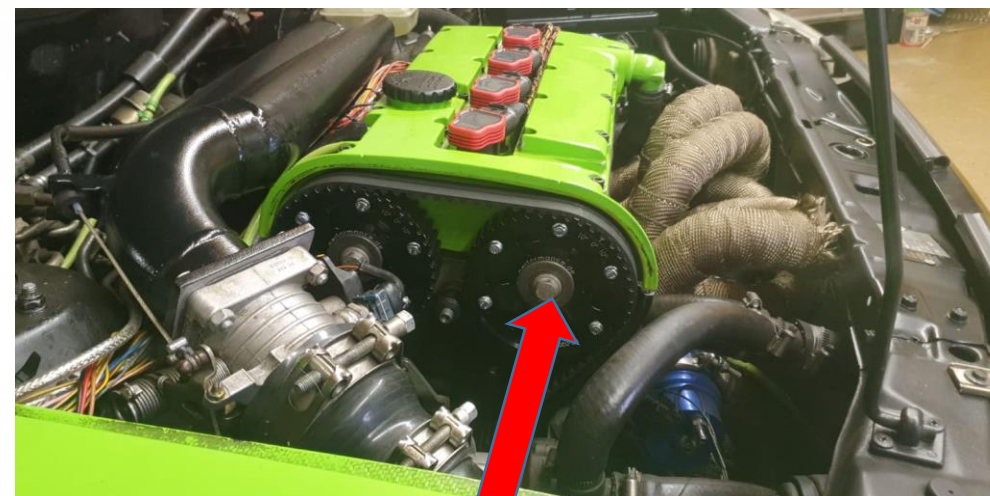
It is also necessary to notice the mounting instructions for your car and camshaft manufacturer to prevent any engine damage.

This camshaft sprocket can be used for the following engine codes up to '93 with round timing belt profile and mechanical timing belt tensioner:

Engine codes:
C20LET
C20XE

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torque: 8,0 Nm / tighten crosswise



torque: 50 Nm + 60° + 15°
please notice divergent OEM instructions



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You get the adjustment values from the camshaft manufacturer.

We recommend to measure the TDC (top dead centre) with a dial indicator. OE points are not precise.

In the beginning, it is useful to start with the adjustment values from your camshaft manufacturer.

While tuning your engine, you can adjust the camshaft timing in both directions.

Please pay attention to the minimum clearance between piston and valve.

Please also follow the mounting instructions for your car (GM / Opel / Vauxhall) and camshaft manufacturer to prevent any engine damage.